

## Assembly process

Assemble carefully to prevent any damage to the parts. Firstly, insert **tělo** along the rails into **podstava**. Subsequently, put **závitová tyč** through **podstava** and screw into **tělo**. Then carefully put **čelist** on **tělo** and **podstava**. Take **pojistný kroužek** and carefully place it on **závitová tyč** at the point where the rabbet is formed. Then assemble **polohovací páka**. Take a 2mm nail and insert it through the opening of **koncovka** so that the nail's head is inserted into the chamfer. Now pull **polohovací páka** through the hole in **závitová tyč** and insert the nail with **koncovka**. If the nail is slightly loose, an adhesive can be applied and the pieces can be glued together. It will not be possible to put the parts apart afterwards. The vise is assembled. Then fasten the vise to the workbench. It consists of 4 parts. **Opěra**, **matice** and bolt with a nut. Put the nut into a hexagonal hole pre-prepared in the **matice**. Screw on the M5 bolt and fit **opěra**. Now you need to turn the screw at 90 degrees. Put the free part of the bolt into the hole on the vice and fasten it to the workbench. Now the vise is ready to be used. I recommend printing out some spare **čelist** in case of any damage.