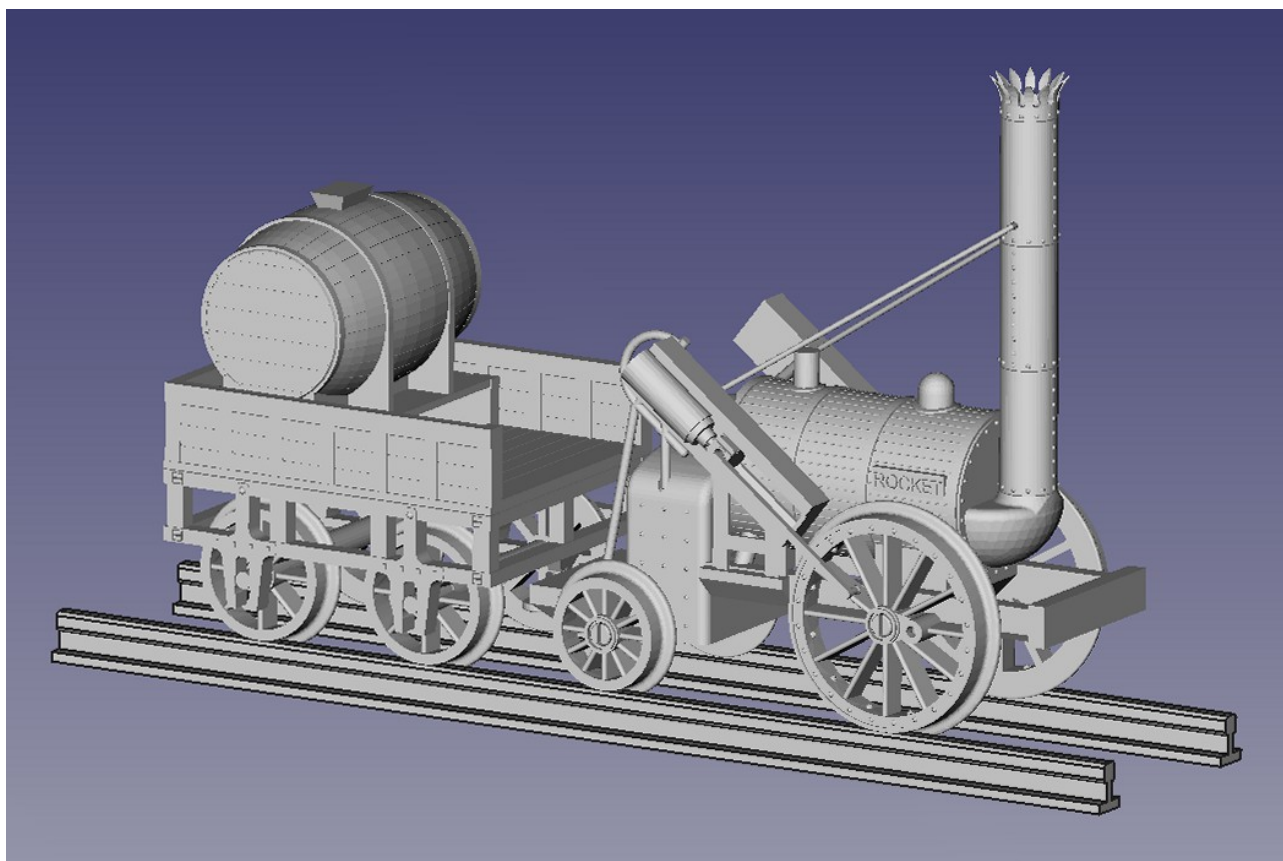


Stephenson's ROCKET



Material ABS. Print it without supports. Glue is not necessary but may be used. Recommended printing method:

parts	color	layer thickness	infill	print speed	filament quantity	time to print
1a, 1b	black	200 microns	33%	standard	21 grams	110 min
2a,2a,2b,2b, 2c,2c,2c,2c	black	200 microns	50%	standard	22 grams	170 min
3a,3b	black	150 microns	50%	slow	7 grams	97 min
4a,4b,4c,4c	black	200 microns	50%	standard	8 grams	46 min
5a,5b,5c,5d 5e	black	200 microns	50%	standard	1 gram	9 min
6a	brown	150 microns	50%	slow	6 grams	133 min
7a, 7b	yellow	200 microns	50%	standard	1 gram	5 min
8a,8b,8c,8d	silver	150 microns	50%	slow	4 grams	41 min
9a,9a,9b,9c	black	200 microns	50%	standard	9 grams	70 min
10a	brown	200 microns	50%	standard	19 grams	130 min
11a	brown	200 microns	20%	standard	20 grams	113 min
total					118 grams	924 min

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